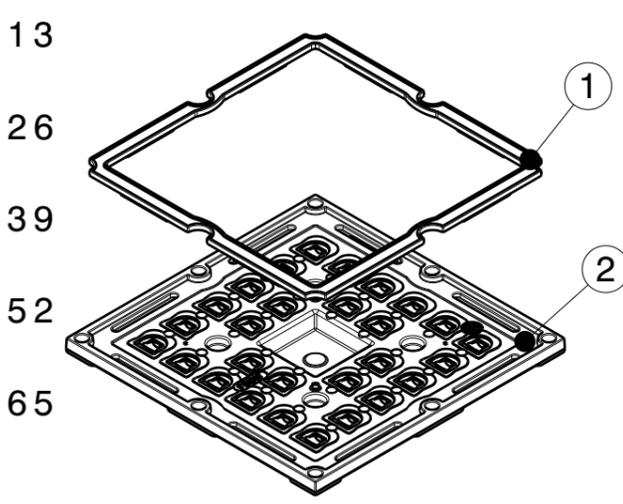
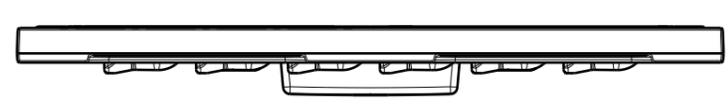


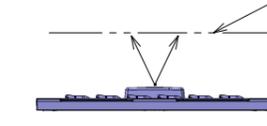
Detail B
Scale: 5:1



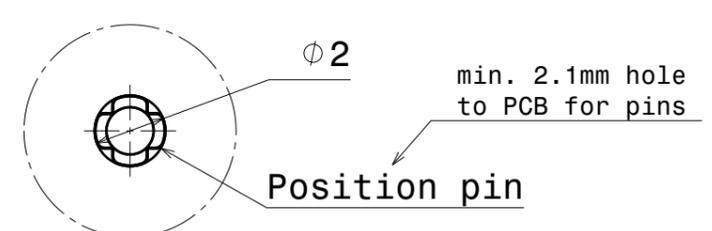
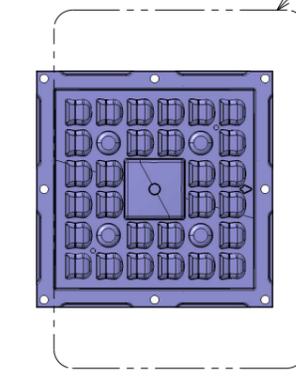
Isometric exploded view
Scale: 1:2



Light pattern direction



Light pattern direction



Detail A
Scale: 5:1

Code table:

Assembly code	Lens code	Name	Material
CS16578	C16570	STRADELLA-IP-28-T4B	PMMA
CS16582	C16574	STRADELLA-IP-28-T4B	PC

COMPONENTS

INDEX	PRODUCT	TYPE	MATERIAL	COLOUR
1	C15900_STRADELLA-28-SEAL	GASKET	SILICONE	white
2	See Code table	LENS	See code table	clear

MECHANICAL DRAWING

PRODUCT
STRADELLA-IP-28-T4B

Plastic moulding general tolerances according to DIN 16901-130 and applies if not otherwise shown in the drawing. Silicone moulding general tolerances according to ISO 3302-1 Class M3 and applies if not otherwise shown in the drawing.

FIRST ANGLE PROJECTION:



This drawing is the property of LEDiL Oy. It may not be reproduced, copied or communicated without a written agreement with LEDiL Oy.

SCALE	1:1	SIZE	A3	SHEET	1/2
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- Notes**
- Heat Sink level
 - PCB level
 - Led location see red dot
- Ensure LED fitting, see our web site and/or 3D model for part detail.
See installation details page 2.

4

3

2

1

4

3

2

1

Holes for PCB fixing

STRADELLA-IP-28-SEAL

Position pin cutout

STRADELLA-IP-28-T4B lens

LED

Space for PCB fixing screw head

MCPBC (for reference only)

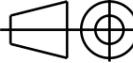
Space for connector

See Notes for more details

LENS fixing:
 8pcs M3 screw recommended for fixing
 Use washer with screw if possible
 Use maximum tightening torque of 0.60Nm
 Countersunk screws not allowed

Notes

Please see more details for fastening in LEDiL Installation guide, www.ledil.com
 Seal is tested to work in LEDiL's test assemblies. Customer is recommended to test the sealing in the end product due many variables, such as heat sink surface and possible chemical traces.

MECHANICAL DRAWING		LEDiL®	
PRODUCT STRADELLA-IP-28-T4B		FIRST ANGLE PROJECTION: 	
Plastic moulding general tolerances according to DIN 16901-130 and applies if not otherwise shown in the drawing. Silicone moulding general tolerances according to ISO 3302-1 Class M3 and applies if not otherwise shown in the drawing.			
SCALE	1:1	SIZE	A3
		SHEET	2/2